






Construction Series



TRELLEBORG PROVIDES SOLUTIONS FOR:

Vehicle Type	Product Range	
 Wheel Loaders	Solid: Brawler HPS Press-On & Brawler HD Mold-On Pneumatic: E3/L3 & L2	
 Motor Graders	Pneumatic: G2 & L2	
 Skid Steer Loaders	Solid: Brawler HD, Brawler Solidflex, Brawler HPS & SKS-900 Pneumatic: SK-800, SK-900 & SK-900 ND	
 Scrapers	Solid: Brawler HPS & Brawler HD	
 Backhoes	Pneumatic: F3 & R4	
 Telehandlers/Boom Lifts	Solid: Brawler HPS Telehandler Pneumatic: G2 & L2	
 Mini-Excavator	Mini-Excavator Tracks	
 Compact Track Loader	Compact Track Loader Tracks	

TRELLEBORG

CONSTRUCTION SERIES

TIRES, TRACKS & WHEELS



The Construction Series from Trelleborg is a range of tires, tracks and wheels built for the most demanding construction environments on earth.

Our products are field-tested to ensure they meet the demands of the industry and provide an excellent total value of ownership. Premium compounding and aggressive tread patterns combine to create products that last longer and help avoid unnecessary downtime.

Construction Series by Trelleborg delivers more value by maximizing machine productivity and efficiency.

CUSTOMER FOCUSED

Our goal is to provide the right products for your equipment. Trelleborg Wheel Systems has professional, dedicated and highly knowledgeable employees and authorized dealers who can assist you in choosing the correct product for your specific application. For assistance contact your local Trelleborg dealer.

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F3 & R4 PNEUMATIC TIRES

The F3 (11L-16) and R4 (12.5/80-18) are purpose designed for use on the front of Backhoes. The wide profile offers a large surface area for better stability and improved flotation. The R-4 (17.5L-24, 19.5L-24 and 21L - 24) is designed for use on the rear of Backhoes. This profile has an extra-wide lug which provides increased chip and chunk resistance.



F-3



R-4

- Improved Flotation
- Excellent Stability
- Longer Tire Life
- Sidewall Protection
- Increased Chip & Chunk Resistance

Tire Size	Ply Rating	Tire O.D. in	Section Width in	Tread Depth in	Inflation PSI psi	Load Capacity @ 15 Mph lbs	Tire Weight lbs
F3 Pneumatic Tires							
11L - 16 (F-3)	10	32.3	11	14/32	52	2,470	50
R4 Pneumatic Tires							
12.5/80-18 (R-4)	12	38.9	12.5	32/32	72	6,930	99
16.9-24TL	12	51.5	16.9	34/23	38	8,105	163
17.5L - 24 (R-4)	10	50.7	17.5	33/32	32	6,150	162
19.5L - 24 (R-4)	12	51.7	19.5	28/32	34	7,600	206
21L - 24	14	54.3	21.0	32/32	36	9,240	255



GRADER

G2 & L2 PNEUMATIC TIRES

The G-2 & L-2 Motor Grader tires feature a deep lug. They are ideal for applications which require good flotation on soft surfaces. Durable nylon construction provides strength and resistance to impact damage.



G-2



L-2

- Large Footprint
- Flat Profile with Deep Lugs
- Long Lasting Tread Life
- Good Flotation on Soft Surfaces

Tire Size	Ply Rating	Tire O.D.	Section Width	Tread Depth	Inflation PSI	Load Capacity @ 15 Mph	Tire Weight
		in	in	in	psi	lbs	lbs
G2 Pneumatic Tires							
13.00 - 24	12	50.3	13.1	30/32	44	6,000	143
14.00 - 24	12	53.0	14.2	32/32	36	6,800	177
L2 Pneumatic Tires							
17.5 - 25	16	53.1	17.5	30/32	69	12,880	206
20.5 - 25	16	58.7	20.5	36/32	65	16,720	294



WHEEL LOADER

E3/L3 & L2 PNEUMATIC TIRES

The E3/L3 tread pattern is designed to provide extended wear. The longer life helps reduce the total cost of ownership while increasing efficiency and productivity.

The L-2's self-cleaning profile offers a large footprint providing flotation on soft surfaces. Durable nylon construction provides strength and resistance to impact damage.



E3 / L3

- Durable Nylon Construction
- Flat Profile Increases Stability
- Rugged Tread Design Provides Increased Traction
- Chip and Chunk Resistance for long life



L-2

- Large Footprint
- Flat Profile with Deep Lugs
- Long Lasting Tread Life
- Good Flotation on Soft Surfaces

Tire Size	Ply Rating	Tire O.D.	Section Width	Tread Depth	Inflation	Load Capacity @ 30 Mph	Tire Weight
		in	in	32nds	psi	lbs	lbs
E3/L3 Pneumatic Tires							
17.5 - 25 (E3/L3)	16	53.1	17.5	38/32	44	9,350	291
20.5 - 25 (E3/L3)	20	58.7	20.5	40/32	40	12,000	382
23.5 - 25 (E3/L3)	20	63.6	23.4	45/32	44	16,100	514
26.5 - 25 (E3/L3)	28	68.6	26.5	45/32	51	22,000	834
29.5 - 25 (E3/L3)	28	73.8	29.5	54/32	47	25,400	980

Tire Size	Ply Rating	Tire O.D.	Section Width	Tread Depth	Inflation	Load Capacity @ 15 Mph	Tire Weight
		in	in	32nds	psi	lbs	lbs
L2 Pneumatic Tires							
17.5 - 25 (L-2)	16	53.1	17.5	30/32	69	12,880	206
20.5 - 25 (L-2)	16	58.7	20.5	36/32	65	16,720	294



WHEEL LOADER

BRAWLER® HPS LOADER PRESS-ON TIRES

The Brawler® HPS (High Performance Solid) is designed to perform in extreme environments including scrap metal recycling, waste transfer stations and mining operations.



HPS Solidflex Traction

HPS Solidflex Smooth

HPS Smooth

- Up to 3 times more wearable rubber than pneumatic tires
- Fits OEM wheels
- Elliptical apertures deliver a comfortable ride
- Custom traction tread available up to 7 inches deep

Tire Size	Tire O.D. in	Width in	Tread Depth* 32nds	Tire Weight lbs	Load Capacity @6 mph lbs	Load Capacity @10 mph lbs	Load Capacity @16 mph lbs
HPS Solidflex Traction:							
17.5x25	52.8	17.6	195/32	1,145	19,370	16,850	15,500
20.5x25	58.9	20.7	237/32	1,749	26,740	23,265	21,395
23.5x25	64.1	23.9	272/32	2,448	33,700	29,320	26,960
26.5x25	67.6	28.3	298/32	3,252	40,240	35,010	32,195
29.5x25	72.7	30.0	333/32	4,076	49,580	43,135	39,665
HPS Solidflex Smooth:							
17.5x25	52.8	17.6	195/32	1,215	19,370	16,850	15,500
20.5x25	58.9	20.7	237/32	1,812	26,740	23,265	21,395
23.5x25	64.1	23.9	272/32	2,529	33,700	29,320	26,960
26.5x25	67.6	28.3	298/32	3,375	40,240	35,010	32,195
29.5x25	72.7	30.0	333/32	4,233	49,580	43,135	39,665
HPS Smooth:							
20.5x25	1495	527	188	835	16210	14105	12970
23.5x25	1630	606	216	1168	20425	17770	16340
26.5x25	1715	718	236	1557	24390	21220	19515
29.5x25	1845	761	264	1956	30050	26145	24040

*Tread depth on smooth tires indicates depth of usable rubber.

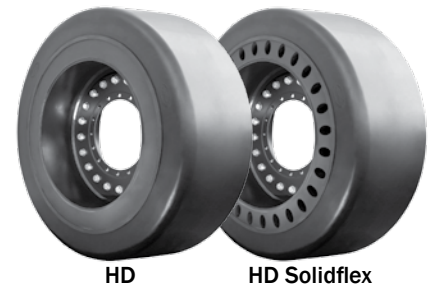


WHEEL LOADER

BRAWLER® HD LOADER MOLD-ON TIRES

Brawler® HD tires are designed to perform in extreme environments where good ride quality is required including scrap metal recycling centers, waste transfer stations and mining operations. The Brawler® HD features a two piece patented wheel and disk system that allows tire and wheel interchangeability by simply changing the disk.

- Comfortable ride when compared to foam filled pneumatic tires
- Steel wheels engineered to handle overloads, excessive torque, severe shear and bending stress
- Custom traction tread available up to 7 inches deep.



Tire Size	Pneumatic Equivalent Size	Tire O.D. in	Width in	Rubber Thick-ness in	Tread Depth* 32nds	Tire Weight lbs	Load Capacity @6 mph lbs	Load Capacity @10 mph lbs	Load Capacity @16 mph lbs
Brawler® Solidflex:									
55×10×18	17.5x25	55.0	18.0	10.0	160/32	1,478	22,015	19,155	17,615
59×12×20.5	20.5x25	59.0	20.5	11.5	208/32	1,966	26,035	22,655	20,830
62×13×21	20.5x25	62.0	21.0	13.0	240/32	2,273	24,660	21,455	19,730
66×16×24	23.5x25	66.0	24.0	16.0	320/32	3,043	32,260	28,070	25,810
69×17×28	26.5x25	69.0	28.0	17.0	352/32	3,867	39,090	34,010	31,275
73×18×31	29.5x25	73.0	31.0	17.7	384/32	4,726	44,790	38,970	35,835
80×18×35	35/65-33	80.0	35.0	18.0	384/32	7,055	58,400	50,810	46,720
Brawler® HD:									
55×10×18	17.5x25	55.0	18.0	10.0	160/32	1,499	29,355	25,540	23,485
59×12×20.5	20.5x25	59.0	20.5	11.5	208/32	2,171	34,715	30,205	27,775
62×13×21	20.5x25	62.0	21.0	13.0	240/32	2,396	32,880	28,610	26,305
66×16×24	23.5x25	66.0	24.0	16.0	320/32	3,231	43,015	37,425	34,415
69×17×28	26.5x25	69.0	28.0	17.0	352/32	4,105	52,120	45,345	41,700
73×18×31	29.5x25	73.0	31.0	17.7	384/32	5,010	59,720	51,960	47,780
80×18×35	35/65-33	80.0	35.0	18.0	384/32	7,225	77,870	67,750	62,300

*Tread depth on smooth tires indicates depth of usable rubber.



SKID STEER

SK-900 & SK-800 PNEUMATIC TIRES

Trelleborg's pneumatic offering includes the SK-900 premium tire for use in heavy duty applications as well as the SK-800 designed for general purpose use in construction and industrial applications. These tires have a wide lug tread pattern that provides optimal grip and traction on both smooth and rough surfaces. The high quality tread compound promotes maximum tire life and increased cut and chip resistance.

- Natural Rubber
- Extended Tire Life
- High Stability / Maximum Safety
- Optimal Grip and Traction

Tire Size	Ply Rating	Rim Width	Tread Depth	Load Capacity @ 5 mph lbs	Inflation Pressure	Inflation Pressure	Inflated Outside Diameter	Inflated Section Width	Tire Weight
		in	32nds	lbs	psi	bar	in	in	lbs
SK-900 Skid Steer Pneumatic Tires									
10-16.5	8	8.25	23/32	4,140	60	4.1	30.0	10.0	57
12-16.5	10	9.75	28/32	5,600	65	4.5	32.0	13.0	74
14-17.5	14	11.0	28/32	8,540	80	5.5	35.0	14.0	118
15-19.5	14	11.75, 12.25	40/32	10,060	70	4.8	40.0	15.0	157

SK-800 Skid Steer Pneumatic Tires									
23 X 8.5-12	6	7.00	16/32	1,810	50	3.4	22.7	8.6	24
27 X 8.5-15	8	8.50	19/32	2,890	60	4.0	27.2	8.6	31
10 X 16.5	8	8.25	23/32	4,140	60	4.1	30.0	10.0	48
10 X 16.5	10	8.25	23/32	4,710	75	5.2	30.0	10.0	49
12 X 16.5	10	9.75	23/32	5,600	65	5.0	32.0	12.0	66



SK-900

SK-800



SK-900 NON-DIRECTIONAL SKID STEER PNEUMATIC TIRES

The SK-900 ND is designed for maximum performance on concrete, asphalt and other hard surfaces.

- Deeper Tread than a Standard Skid Steer Tire for Better Wear
- Flat Profile with Reinforced Sidewalls for Maximum Protection
- Tread Design pulls Equally when going Forward or in Reverse

Tire Size	Ply Rating	Rim Width	Tread Depth	Load Capacity @ 15 mph lbs	Inflation Pressure	Inflation Pressure	Inflated Outside Diameter	Inflated Section Width	Tire Weight
		in	32nds	lbs	psi	bar	in	in	lbs
SK-900 Non-Directional Skid Steer Pneumatic Tires									
10-16.5	10	8.25	27/32	5,225	60	4.0	30.4	10.4	75
12-16.5	12	9.75	33/32	6,303	65	5.0	32.7	12.0	94



SK-900 ND

SKID STEER

SKS-900 SOLID TIRES

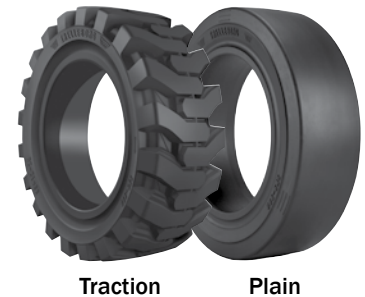
SKS-900 solid skid steer tires are designed for use in environments including landscaping, construction, demolition and mining. The traction profile has excellent resistance to stone drilling and self cleaning tread terraces. The smooth profile provides excellent stability for applications that require a flat surface.

The SKS-900 is available primarily as a mounted assembly, but can also be purchased separately.

Tire Size	LOC	Rim Width	Tread Depth	Max Width	Tire O.D.	Load Capacity @ 5 mph lbs	Tire Weight lbs
		in	in	in	in	lbs	lbs
SKS-900 Solid Traction Tires							
31 x 10 - 20 (L)	x	7.5	40/32	9.3	30.5	5,240	146
31 x 10 - 20 (R)	x	7.5	40/32	9.3	30.5	5,240	146
33 x 12 - 20 (L)	x	7.5	50/32	11.3	32.6	6,780	204
33 x 12 - 20 (R)	x	7.5	50/32	11.3	32.6	6,780	204

SKS-900 Solid Plain Tires							
31x10x20	x	7.5	-	9.3	30.5	5,240	158
33x12x20	x	7.5	-	11.3	32.6	6,780	224

31 x 10 - 20 is equivalent to 10 x 16.5 pneumatic. 33 x 12 - 20 is equivalent to 12 x 16.5 pneumatic.



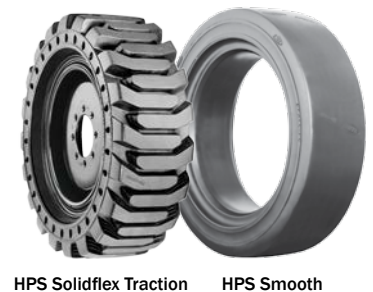
BRAWLER® HPS SKID STEER TIRES

The Brawler® HPS (High Performance Solid) Skid Steer tires are designed to perform in extreme environments including scrap metal recycling, waste transfer stations and mining operations.

The Brawler® HPS Solidflex features elliptical apertures to deliver a comfortable ride resulting in reduced equipment and operator fatigue.

- Durable cut resistant rubber compound eliminates downtime caused by flats and sidewall cuts
- Deep lug tread design offers 3 times more wear than a pneumatic tire

Tire Size	Pneumatic Equivalent Size	Tire O.D.	Width	Tread Depth	Tire Weight	Load Capacity @6 mph
		in	in	32nds	lbs	lbs
Brawler® HPS Solidflex Traction:						
31x10-20	10-16.5	31.0	10.0	51/32	152	6,190
33x12-20	12-16.5	33.0	12.0	70/32	216	6,530
36x14-20	14-17.5	36.0	14.0	90/32	313	7,280
40x14-20	15-19.5	40.0	14.0	118/32	446	10,895
Brawler® HPS Solidflex Smooth:						
31x10-20	10-16.5	31.0	10.0	51/32	170	6,190
33x12-20	12-16.5	33.0	12.0	70/32	228	6,530
36x14-20	14-17.5	36.0	14.0	90/32	342	7,280
40x14-20	15-19.5	40.0	14.0	118/32	472	10,895
Brawler® HPS Smooth:						
31x10-20	10-16.5	31.0	10.0	51/32	174	8,255
33x12-20	12-16.5	33.0	12.0	70/32	234	8,710
36x14-20	14-17.5	36.0	14.0	90/32	355	9,710
40x14-20	15-19.5	40.0	14.0	118/32	485	14,530



SKID STEER

BRAWLER® SKID STEER TIRES

Brawler® Skid Steer tires are designed to eliminate downtime and provide superior vehicle performance in severe duty applications. They feature an enhanced rubber compound designed for greater resistance to cutting and chunking. Trelleborg manufactures Solidflex tires that feature elliptical apertures and HD tires that are aperture free.



- Durable cut resistant rubber compound eliminates downtime caused by flats and sidewall cuts
- No specialized equipment required to install
- Passed the rigorous testing of OEMs such as Bobcat, Case, Caterpillar, Gehl and New Holland

Tire Size	Pneumatic Equivalent Size	Tire O.D.	Width	Rubber Thickness	Tread Depth Smooth*	Tread Depth Traction	Tire Weight	Load Capacity @6 mph	Type	Tread
		in	in	in	32nds	32nds	lbs	lbs		
Brawler® Solidflex:										
31x6x10	10-16.5	31.0	10.0	6.2	-	61/32	230	6,595		R4
33x6x11	12-16.5	33.0	11.0	6.1	-	77/32	281	7,915		R4
36x7x11	14-17.5	36.0	11.0	6.6	-	90/32	342	8,540		R4
33x6x8	8.00-16	33.0	8.0	6.1	-	77/32	257	5,500		SM
31x5x9	10-16.5	31.0	9.0	5.1	-	77/32	253	5,910		SM
33x6x10	12-16.5	33.0	10.0	6.1	-	77/32	290	7,340		SM
Brawler® HD:										
31x5x7	7.50-15	31.0	7.0	5.2	93/32	48/32	196	5,410	molded	SM / TR
31x5x7	7.50-15	31.0	7.0	5.2	-	-	190	5,410	molded	SM
33x6x8	8.00-16	33.0	8.0	6.2	77/32	58/32	262	6,320	molded	SM / TR
33x6x8	8.00-16	33.0	8.0	6.2	-	-	257	6,320	molded	SM
23x4x8	23x8.50x12	23.0	8.0	3.7	-	-	124	5,150	wrapped	SM
28x5x8	6.50-16	28.0	8.0	4.8	-	-	175	5,740	wrapped	SM
35x7x8	8.50-16	35.0	8.0	7.2	-	-	286	6,420	wrapped	SM
31x5x9	10-16.5	31.0	9.0	5.2	93/32	48/32	265	7,230	molded	SM / TR
31x5x9	10-16.5	31.0	9.0	5.2	-	-	245	7,230	molded	SM
33x6x10	12-16.5	33.0	10.0	6.2	77/32	58/32	320	8,150	molded	SM / TR
33x6x10	12-16.5	33.0	10.0	6.2	-	-	311	8,150	molded	SM
30x4x9	10-16.5	30.0	9.0	3.7	-	-	217	7,450	wrapped	SM
32x5x10	12-16.5	32.0	10.0	4.7	-	-	293	8,390	wrapped	SM
36x7x11	14-17.5	36.0	11.0	6.7	147/32	-	420	9,330	molded	SM
40x9x13	15-19.5	40.0	13.0	8.7	211/32	-	640	11,210	wrapped	SM

*Tread depth on smooth tires indicates depth of usable rubber.



Solidflex Smooth & Traction



HD Smooth & HD Traction

TELEHANDLER / BOOM LIFT

G2 & L2 PNEUMATIC TIRES

Trelleborg sets the standard for Telehandler and Boom Lift tire solutions. Excellent stability and safety make these tires an ideal choice. The durable nylon construction provides strength and resistance to impact damage.

- Large Footprint for Increased Stability
- Flat Profile with Deep Lugs
- Long Lasting Tread Life
- Good Flotation on Soft Surfaces



G-2

L-2

Tire Size	Ply Rating	Tire O.D.	Section Width	Tread Depth	Inflation PSI	Load Capacity @15 Mph	Tire Weight
		in	in	32nds	psi	lbs	lbs
G2 Pneumatic Telehandler Tires							
13.00 - 24 (G-2)	12	50.3	13.1	30/32	44	6,000	143
14.00 - 24 (G-2)	12	53.0	14.2	32/32	36	6,800	177
L2 Pneumatic Telehandler Tires							
17.5 - 25 (L-2)	16	53.1	17.5	30/32	69	12,880	206
20.5 - 25 (L-2)	16	58.7	20.5	36/32	65	16,720	294



SOLID PRESS-ON TIRES

BRAWLER® HPS TELEHANDLER

The Brawler® HPS (High Performance Solid) Telehandler tire is designed to perform in demanding environments.

The wide, flat tread design provides excellent stability and the counter-weight required by telehandlers on rough terrain. The Solidflex design features patented elliptical apertures to deliver a comfortable ride prolonging operating time for equipment which results in reduced equipment and operator fatigue.



Solidflex HPS Telehandler

Tire Size	Tire O.D.	Section Width	Tread Depth	Load Capacity @6 Mph	Load Capacity @10 Mph	Load Capacity @16 Mph	Tire Weight
	in	in	32nds	lbs	lbs	lbs	lbs
Brawler® HPS Solidflex							
13.00 - 24	51.0	13.0	128/32	13,050	11,355	10,440	670
14.00 - 24	53.0	14.0	141/32	14,750	12,835	11,800	815



RUBBER TRACKS

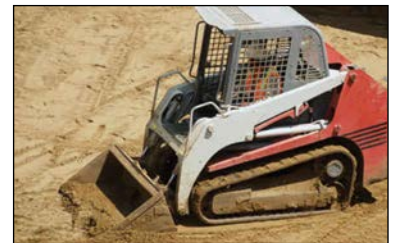
CRT-800 rubber tracks are designed for use in for tough environments. We take into account the tolerance required by each machine's roller system. This assures that each track will fit and install properly, is less likely to de-track and helps minimize the machine vibration.

Trelleborg has rubber tracks designed specifically for compact track loaders and mini-excavators. Our expertise of machines and technology ensures proper fitment for your machine.

- High Quality/Brass Coated Cable Bundles
- 100% Forged Metal Pieces
- 100% Short Pitch Tracks
- Continuous Wound Cables
- Industry Leading Warranty

COMPACT TRACK LOADER

Fits all brands of Compact Track Loaders.



MINI-EXCAVATOR

Fits all brands of Mini-Excavators, Dumpers, Demolition Machines, Scissor Lifts and Utility Machines.



Tracks Available For:

- | | | | | |
|---------------|---------------|--------------|-----------|------------|
| • Airman | • Ditch Witch | • IHI | • Kubota | • Schaeff |
| • Atlas | • Ecomat | • IMER | • Libra | • Sumitomo |
| • Bobcat | • Gehl | • JCB | • Morooka | • Takeuchi |
| • Case | • Hanix | • John Deere | • Mustang | • Volvo |
| • Caterpillar | • Hinowa | • Kobelco | • Neusson | • Yanmar |
| • Chikusui | • Hitachi | • Komatsu | • Nissan | |

For a specific piece of equipment please consult your Trelleborg sales or customer service representative.

WHEELS

TRELLEBORG WHEELS

Trelleborg is a leading supplier of high quality wheels for the construction industry. We offer solutions for equipment including industrial trailers, skid steers, telehandlers and other earthmoving equipment. We can provide OEM specific assemblies or manufacture an assembly based on your application requirements. Our goal is to provide you a total tire and wheel solution.



TRELLEBORG 4-PIECE LOCK RING WHEELS

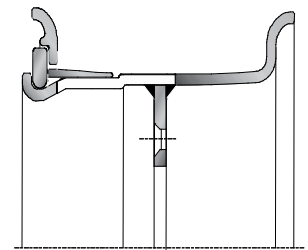


Heavy Duty Performance

Our industrial wheels are heavy duty and high air pressure wheels, that can work under the most severe applications.

- Range: 8" to 24"
- Suitable for Resilient and Pneumatic Tires
- Can be used for LOC versions of Solid Tires or Secured by Lock Ring Set
- Single or Dual Mounting Solutions

Suitable for heavy duty applications such as industrial trailers



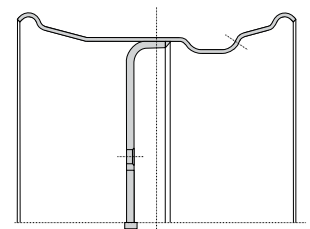
TRELLEBORG 1-PIECE WHEELS



Top Performance in Heavy Duty Application

- Range: 15" to 24"
- Robust Design and Full Weld Center

Suitable for Skid Steer machines, rough terrain telehandlers, mobile off-road platforms, etc.



TRELLEBORG EARTHMOVING WHEELS



Locking System to Prevent Slippage in High Traction Application

- For Earthmover (tubeless) Tires Only
- 3 or 5 Piece Design
- Reliable and Robust Solution

Suitable for earthmoving and construction equipment



CUSTOM SIZES & TREADS

WRAPPED SPECIALTY SIZES

Trelleborg Wheel Systems offers solutions that fit your application specific needs. Our goal is to provide you the right tires for your equipment while delivering the best total value of ownership.

Our dedicated engineering staff will work with you to build a tire in any size up to 80.0" tall.

- Compatible OEM fitment
- Built to handle extreme conditions and heavy loads
- Premium mining rubber for extended life
- Custom traction options available
- Increased load carrying capacity over pneumatic tires
- Less maintenance than pneumatic tires



RUBBER CUTTING EDGES

Brawler® Rubber Cutting Edges are engineered for lasting performance. The shape, design and premium mining rubber compound extends the life of the edge. Our unique patented T-Shaped fastener system fits most bucket sizes. Brawler® Rubber Cutting Edges are available in 3 length options: 36", 40" and 48".

- Premium Mining Rubber Compound that is Abrasion and Chunk Resistant
- Enhanced Shape Increases Service Life
- 6" Rubber Thickness
- 2" Tapered Edge to Aid in Scraping Low Loads and to Protect Flooring





Trelleborg is a world leader in engineered polymer solutions that seal, damp and protect critical applications in demanding environments. Our innovative engineered solutions accelerate performance for customers in a sustainable way. The Trelleborg Group has local presence in over 40 countries around the world.